



MANUFACTURING PLANT PARTS INVENTORY

Case Study: Industrial – Automotive Manufacturer

One of the world's largest automotive manufacturers needed a **parts inventory solution**, due to losing confidence in the internal parts stock at one of their **manufacturing plants**

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One of the world's largest automotive manufacturers that designs, manufactures, markets, and distributes vehicles and vehicle parts required the support of RGIS. The company manufactures vehicles in several countries, employing 212,000 people and conducts business in more than 140 countries.



REQUIREMENT

One of the world's largest automotive manufacturers had lost confidence in the internal parts stock at one of their manufacturing plants, so required RGIS to provide the following:

- A **wall-to-wall inventory of the facilities** that included:
 - **Two large-scale supply warehouses**
 - **750,000 sq. ft. assembly plant**
- As the plant was not able to shut down, the **inventory could not impact the production schedule**



SOLUTION

The automotive manufacturer partnered with RGIS to complete the **wall-to wall warehouse parts count**, and RGIS provided the following:

- The automotive manufacturer's inventory managers and RGIS worked together as one team
- Planned a **one-day Saturday inventory**, which allowed them to maintain the existing production schedule
- An RGIS team of **673 experienced management and team members** were deployed across all three facilities
- Ensured the plant would **remain open during the inventory**



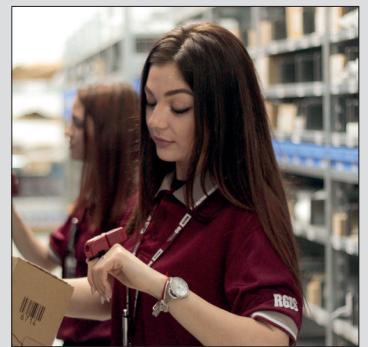
RESULTS

The automotive manufacturer found by outsourcing the **wall-to wall warehouse parts count** to RGIS, the following was achieved:

- In one **24 hour period**, the team inventoried more than **27.5 million pieces**
- The customer received a **completed inventory file from RGIS**
- The production management system was up to date by noon on Sunday, in time to **resume production as scheduled**
- All buildings were **completed on time**
- The parts inventory could now be **trusted due to the accuracy**



By partnering with RGIS, the automobile manufacturer found that in one **24 hour period**, the RGIS team accurately counted more than **27.5 million pieces** – which gave the customer **confidence in stock levels**



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Inventory Count



Accurate Data



Collaborative
Approach



Fast Turnaround



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